

	DOCUMENT NO FSD-1-3	REVISION A1	PAGE 1 of 1
Materials	TITLE:	PURCHASE REQUIREMENTS FOR PRESSURE RETAINING ITEMS	

1. Scope
 - 1.1. The specification describes the quality requirements for all pressure retaining items purchased by Flowguard Limited.
2. Reference Documents
 - 2.1. None
3. Identification
 - 3.1. Forged Items, Pipe and Formed Sheet
 - 3.1.1. All material must be permanently marked with its cast/heat number. Material which cannot be identified will not be accepted. Material under 6mm thick may be vibro-etched, material 6mm thick or greater may be hard stamped
 - 3.2. Valves and Fittings
 - 3.2.1. No specific identification is required.
4. Invoicing
 - 4.1. Invoices will **not** be passed for payment until all documentation has been received.
5. Visits
 - 5.1. We reserve the right to visit your premises or the premises of any sub-supplier at any reasonable time for the purposes of inspection and expediting.
6. Documentation Requirements
 - 6.1. Forged Items, Pipe and Formed Sheet
 - 6.1.1. A Manufacturers mill certificate is required (EN 10204 3.1b) for all items.
 - 6.1.2. Certification is only acceptable if the material manufacturer has an appropriate ISO quality assurance system, certified by a competent body established within the European Economic Community (E.E.C.) and having undergone a specific assessment for materials.
 - 6.2. Valves and Non-Forged Fittings
 - 6.2.1. Certificate of conformity to EN 10204 2.2 for all items.

7. Approvals

Prepared By: G. Lowndes Title: Senior Design Engineer Date: 30 June 06

Reviewed By: A. Hay Title: Works Manager Date: 05 July 06

Approved By: A. Hay Title: Works Manager Date: 05 July 06